



SAFFRON PLASTICS LTD

ABS – ECONOMY EMBOSSED DATA SHEET

GENERAL PROPERTIES	Method	Unit	Test Result
Density (SG)		g/cm ³	1.08
Vicat Softening Temperature	ISO 306	°C	90
Heat Deflection Temperature	ISO 75	°C	86
Tensile Strength	ISO 527	Mpa	33
Flexural Strength	ISO 178	Mpa	45
Izod Impact Strength (Notched)	ISO 180	KJ/m ²	13
Moulding Shrinkage		%	0.6-0.8
Forming Temperature		°C	150-185
Fire Rating	UL94		HB

NOTES

Although moisture does not affect the mechanical properties, ABS is hygroscopic and requires drying before use to avoid surface blemishes when thermoformed.

Due to the variability of feedstock for Economy Grades, the SG may vary. The back ('B') surface may have evidence of imperfections and is not suitable for use as the prime surface.

Information contained within is based on our present state of knowledge and is to characterise the product with regard to any potential requirements. It does not therefore constitute a guarantee of the specific properties.

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